
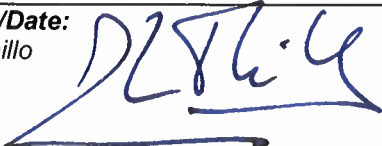
	QTR Qualification Test Record NORSOK M-650		QTR. No.: HERT_QTR_F53
			Rev. No.: 01
Manufacturer name/ address/ Web page:	Hertecant Flanges, NV Lossing 22, 2260 Heultje (Westerlo), Belgium http://www.hertecantflanges.com		
Reference standard	NORSOK M-650, Edition 4		
Material designation and MDS No.:	ASTM A 182 Gr. F53, 1.4410, UNS S32750; MDS D54 Rev. 6		
Manufacturing summary doc. No.:	MS-02	Rev. No.: 00	
Products and manufacturing process(es):	Closed die forged flanges		
Mandatory conditions and sub-contractors:	Heat Treatment Furnace No. HER 1705 MATERIAL TESTING by Element Materials Technology Breda PENETRANT TESTING by SGS Belgium		
Other information:			
Qualification expires:	5 years after acceptance by Qualifying Company		




Tested and Qualified Thickness and Weight

Products and manufacturing process(es):	Test record No.	Tested thickness (mm)	Qualified thickness (mm)	Test piece weight (kg)	Qualified weight (kg)
Forged Flanges	HER024-15-08-16257-1 HER024-15-08-16257-2 PT191170	144.27	144.27	390.00	All

Qualification/Acceptance signatures

Manufacturer: Hertecant Flanges N.V.	Prepared by/Date: Francois Gilis 16/12/2020 	Checked by/Date: Marc Van Thillo 16/12/2020 
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The manufacturer and this QTR are evaluated and found to be in compliance with the requirements of NORSOK M-650 for supply of the above listed products and materials.
 This acceptance does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of NORSOK M-650.

Qualified/Accepted by (company name/address): <div style="border: 1px solid red; padding: 5px;"> <p style="text-align: center; margin: 0;">REVIEWED AND ACCEPTED</p> <p style="text-align: center; margin: 0;"></p> <p style="font-size: 8px; margin: 0;">This plan has been reviewed and accepted on the basis of approval by Lloyd's Register EMEA, BA&IS a recognised Classification Society. See our letter, Ref No. PRJ11100293566-2</p> <p style="font-size: 8px; margin: 0;">Date: 16 December 2020 Initials: MM</p> <p style="font-size: 8px; margin: 0;">Inspection Services Antwerp Office Surveyor Lloyd's Register EMEA</p> </div>	Signature/Date: <div style="border: 1px solid red; padding: 5px;"> <p style="text-align: center; margin: 0;"> <input checked="" type="checkbox"/> Witnessed <input checked="" type="checkbox"/> Monitored <input checked="" type="checkbox"/> Reviewed  </p> <p style="font-size: 8px; margin: 0;">Milena Matijasevic Clarke 16 December 2020 Antwerp Office Lloyd's Register EMEA</p>  </div>
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