

	QTR Qualification Test Record NORSOK M-650				QTR. No.: HERT_QTR_F55
					Rev. No.: 01
Manufacturer name/address/ Web page:	Hertecant Flanges, NV Lossing 22, 2260 Heultje (Westerlo), Belgium http://www.hertecantflanges.com				
Reference standard	NORSOK M-650, Edition 4				
Material designation and MDS No.:	ASTM A 182 Gr. F55, 1.4501, UNS S32760; MDS D54 Rev. 4				
Manufacturing summary doc. No.:	MS-03	Rev. No.: 00			
Products and manufacturing process(es):	Closed die forged flanges				
Mandatory conditions and sub-contractors:	Heat Treatment Furnace No. HER 1702 / HER 1721 MATERIAL TESTING by Element Materials Technology Breda PENETRANT TESTING by SGS Belgium				
Other information:					
Qualification expires:	5 years after acceptance by Qualifying Company				
Tested and Qualified Thickness and Weight					
Products and manufacturing process(es):	Test record No.	Tested thickness (mm)	Qualified thickness (mm)	Test piece weight (kg)	Qualified weight (kg)
Forged Flanges	HER024-15-08-16254-1 HER024-15-08-16254-2 PT191196	144.27	144.27	390.00	All
Qualification/Acceptance signatures					
Manufacturer: Hertecant Flanges N.V.	Prepared by/Date: Ron Deckers/Julien Carrette 11/08/2015	Checked by/Date: Marc Van Thillo 13/08/2015			
<p>The manufacturer and this QTR are evaluated and found to be in compliance with the requirements of NORSOK M-650 for supply of the above listed products and materials. This acceptance does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of NORSOK M-650.</p>					
Qualified/Accepted by (company name/address):			Signature/Date:		
			2/09/2015		
					